

**Safety data card in conformity with the EEC 91/155 Directive**Product Line : **Virgin and filled PTFE jointing sheets, rods and pipes****1. DENOMINATION OF THE PRODUCT AND OF THE COMPANY**

Indications on the product :

Virgin and filled PTFE jointing sheets, rods and pipes style Planiflon B01, B02, B03 and B05

Manufacturer : CARRARA Spa  
via provinciale 1E  
25030 Adro- BS - Italy  
Telephone Nr. (+39) 030 7451121 telefax (+39) 030 7451130

**2. COMPOSITION/INFORMATION ON THE COMPONENTS**

Chemical characterization:

- PTFE polymer free from substances considered dangerous for the health
- Glass filler (B02), graphite filler (B03), carbon filler (B05)

**3. IDENTIFICATION OF THE DANGERS**

- The solid PTFE polymer and the mineral filler have never shown risks for the human health and for the environment
- Risks present themselves when the product is brought to temperatures superior to 400°C above which starts the emission of toxic compounds (HF and COF<sub>2</sub>) which are not immediately visible but are extremely corrosive and can cause serious burns

**4. FIRST AID MEASURES**

- further to inhalation of decomposition products, bring the injured person in the open air and keep him calm and request intervention of a doctor
- **Indications for the doctor** : symptoms, for inhalation to decomposition products the following symptoms can occur : temperature, breathing insufficiency, cough, shivers

Interventions in case of contact with the compounds of the thermal decomposition (T > 400°C) :**Contact with the eyes**

- rinse immediately with running water for at least 15 minutes until intervention of the doctor
- request prompt intervention of a doctor

**Contact with the skin**

- wash immediately with water and soap carefully rinsing between the folds of the skin and under the nails
- request prompt intervention of a doctor

**Inhalation**

- bring the subject in the open air and if possible give oxygen
- if breathlessness occurs effect artificial respiration, preferably mouth to mouth
- request prompt intervention of a doctor and keep under observation for at least 48 hours

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**5. ANTIFIRE MEASURES**

Suitable means for extinction : - Water

- Foam
- Extinguishing powder
- Carbon dioxide

The risks in case of fire are connected to the combustion products which are :

- Carbon monoxide (CO)
- Hydrofluoric acid (HF)
- Carbonyl fluoride
- Tetrafluoroethylene
- Hexafluoropropylene
- Perfluoroisobutylene

Particular protection equipment for the antifire operations :

- it is peremptory, for the extinguishing, rescue and clearing operations in presence of combustion and distillation gases, to use a breathing apparatus for secure protection of the respiratory tract

Other indications :

the fluoropolymers can increase the relative toxicity of the combustion gases

**6. MEASURES IN CASE OF ACCIDENTAL LEAKAGE**

Cleaning/collecting measures

- collector with mechanical equipment
- dispose in conformity with the Local regulations and laws

**7. HANDLING AND WAREHOUSING**

Handling

- avoid the high temperatures near or above the decomposition start temperature ( $T > 400^{\circ}\text{C}$ )

Warehousing

- keep away from ignition sources

**8. LIMITATION OF THE EXPOSURE/INDIVIDUAL PROTECTION**

Individual protection

- General protection measures : do not breath steams and powders in case they are generated, in such cases **Do not smoke during work**

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**9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : - Shape : solid braided compact, cerous at touch  
 - Colour : off white (B01 and B02), black (B03 and B05)  
 - Odour : odourless

Important data for the safety

Modifications of the physical state : melting point of the crystalline from 320 up to 345°C

- Method : ASTM D 4895
- Flammability point : not applicable
- Ignition temperature: > 500°C
- Inferior explosivity limit : not applicable
- Steam tension : < 5 mm
- Density: 1,6 g/cm<sup>3</sup>
- Solubility in water : insoluble
- pH value : not applicable
- Viscosity : not applicable

**10. STABILITY AND REACTIVITY**

- Thermal decomposition: T > 400°C - Method : thermogravimetry
- Dangerous reactions with : strong oxidants, melted alkaline metals and partial reactivity with a few interhalogen compounds
- Dangerous decomposition products : Hydrofluoric acid, Carbonyl fluoride, Tetrafluoropropylene, Hexafluoropropylene and Perfluoroisobutylene

**11. INDICATIONS ON THE TOXICOLOGY (Observations)**

- As by pluriannual experiments no harmful effects are known if the product is used correctly

**12. INDICATIONS FOR THE ECOLOGY (Observations)**

- The product is not water-soluble
- The material does not have harmful effects on the environment

**13. INDICATIONS FOR THE DISPOSAL**

- In respect of the set of rules in force in the matter and after having contacted the person in charge of the disposal and the competent authorities the product can be deposited in a dump or incinerated together with the city rubbish
- The hydrofluoric acid must be eliminated by alkaline washing of the combused gases

**14. INDICATIONS ON THE TRANSPORT**

Transport by overland

- ADR GOODS NOT DANGEROUS
- RID GOODS NOT DANGEROUS

Water transportation

- ADN GOODS NOT DANGEROUS

Transport by sea

- IMDG/UN GOODS NOT DANGEROUS

Transport by air

- ICAO/IATA-dgr GOODS NOT DANGEROUS

Shipment by mail

- Allowed

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**15. SET OF RULES****1. EU CLASSIFICATION**

The product does not comply with either chemical or harmful substances classification, it is not the subject of the directive REACH, RoHS and is not bounded by the restrictions of the system EU RAPEX. (Bote: the marking of materials is discussed with local authorities)

**2. OTHER REGULATION**

No special marking is required by EU standard

**16. OTHER INFORMATIONS****1. Health aspects**

Safety in use of mineral and Synthetic Fibres, Occupational Safety and Health Series, international Labour Office (ILO).

**2. Good working practice**

Local regulations may be apply

**3. Declaration**

This material Safety Sheet contains the information which are necessary for ensuring the safety of work, health and environment protection. The information given herein is the best available on the date of its issue and comply with the local legal regulations. However, it does not constitute a contractual description of suitability and usability of the product for a particular application. This information is furnished as a guide only and upon the condition that the person receiving it shall make tests to determine the accuracy and suitability of these data for his/her own particular way of application.